



NOTE:

1. CORRESPONDING SHAFT HAS A ROOT DIAMETER OF 27.424mm

PRELOAD(kgf)	~
R.D.	~
S.F. (kgf)	~
DRAG TORQUE(kgf-cm)	~
DIRECTION OF TURN	R
P.C. DIA.	31.48
BALL DIA.	3.969
BACKLASH	0.03MAX
CIRCUIT	5
LEAD ANGLE	5.77
DYNAMIC (kgf)	3390
STATIC (kgf)	8160
LEAD	10

SPEC: R32-10K5-FSCEW-E

MAX. AXIAL LOAD (kgf)		LUBRICATION		BALL DIA.	3.969
MAX. ROTATIONAL SPEED (rpm)		SPACE BALL		BACKLASH	0.03MAX
DN VALUE		E1 TYPE ASSEMBLY METHOD		CIRCUIT	5
MAX. FEED RATE (m/min)		CUSTOMER DRAWING NO.		LEAD ANGLE	5.77
ACCELERATION (m/sec ²)		CUSTOMER MC TYPE		DYNAMIC (kgf)	3390
SUPPORT METHOD		CUSTOMER AXIAL TYPE		STATIC (kgf)	8160
		端塞型式	不出牙	LEAD	10

	<input type="checkbox"/> UNCHAMFERED USE <input type="checkbox"/> CO.5 <input checked="" type="checkbox"/> C1 <input type="checkbox"/> C	SCALE	MAT.	SH.ROLLED	DATE
	ROUGH M/C FIN M/C GRD $\sqrt{Ra25}$ $\sqrt{Ra6.3}$ $\sqrt{Ra0.4}$		1: X	INT: SNCM220/Equivalent	DWG
NORMAL TOLERANCE mm UP TO 6 30 120 300 600 1200 2400 OVER TO 6 30 120 300 600 1200 2400 2400		THREAD BALL TRACK HRC 56 ~ 62		CHK	Melanie
CUSTR		H-CHICAGO		APPD	Kelly
DWG.NO.		A13KEJA1			

* BREAK SHARP EDGE UNLESS OTHER SPECIFIED.
 * 未量倒角者去毛邊 (CO.2MAX)
 ● THREAD END ALLOWS ABOVE LENGTH OUT OF HARDNESS TOLERANCE.