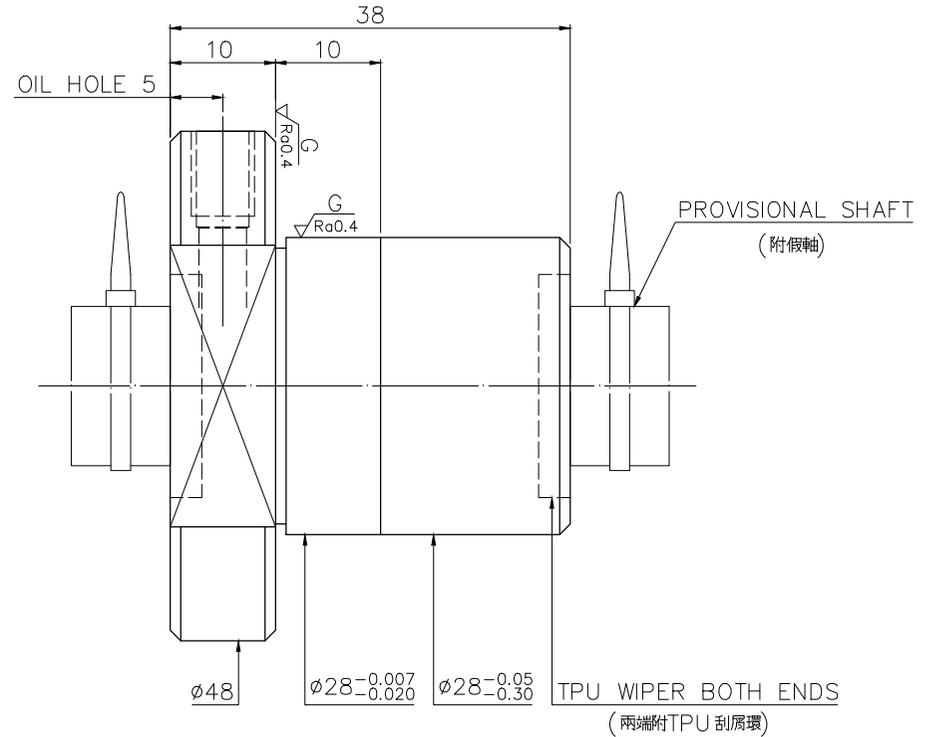
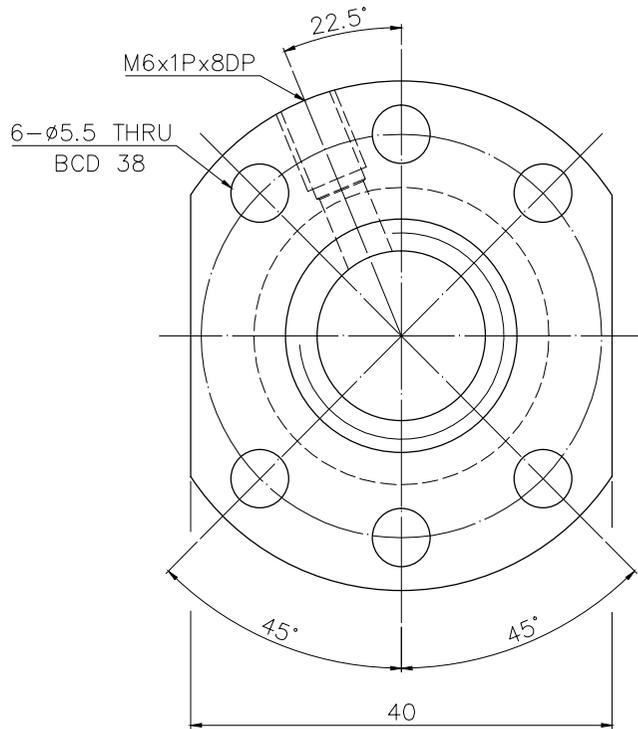


A12PJFA3

More Confidential

$\sqrt{Ra6.3}$ ($\sqrt{Ra0.4}$)



NOTE:

1. CORRESPONDING SHAFT HAS A ROOT DIAMETER OF 11.799mm

△	PRELOAD(kgf)	~
△	R.D.	~
△	S.F. (kgf)	~
△	DRAG TORQUE(kgf-cm)	~
	DIRECTION OF TURN	R
	P.C. DIA.	14.93
	BALL DIA.	3
△	BACKLASH	0.03MAX
	CIRCUIT	4
	LEAD ANGLE	6.08
	DYNAMIC (kgf)	1290
	STATIC (kgf)	2140
	LEAD	5

SPEC: R15-5K4-FSCEW-E

MAX. AXIAL LOAD(kgf)	LUBRICATION	SPACE BALL
MAX. ROTATIONAL SPEED (rpm)	E1 TYPE ASSEMBLY METHOD	R15-5-11
DN VALUE	CUSTOMER MC TYPE	
MAX. FEED RATE (m/min)	CUSTOMER AXIAL TYPE	
ACCELERATION (m/sec ²)		
SUPPORT METHOD		

UNCHAMFERED USE	<input checked="" type="checkbox"/> CO.5	<input type="checkbox"/> C1	<input type="checkbox"/> C
ROUGH M/C	<input type="checkbox"/> FIN	<input type="checkbox"/> M/C	<input type="checkbox"/> GRD
$\sqrt{Ra25}$	$\sqrt{Ra6.3}$	$\sqrt{Ra0.4}$	SCALE
			1: X
NORMAL TOLERANCE mm			
UP	6	30	120
TO	6	30	120
	±0.1	±0.2	±0.3
	±0.4	±0.5	±0.8
	±1.0	±1.5	

MAT.	SH:ROLLED	DATE	2018.06.21
	NT:SNM220/Equivalent	DWG	Sandy
THREAD BALL TRACK	CHK	APPD	Shower
HRC 56 ~ 62			
CUSTR	H-CHICAGO		
DWG.NO.	A12PJFA3		

*BREAK SHARP EDGE UNLESS OTHER SPECIFIED.
*未畫倒角者去毛邊 (CO.2MAX)

● THREAD END ALLOWS ABOVE LENGTH OUT OF HARDNESS TOLERANCE



2018.06.21	MOD. △ ~ △	Shower
DATE	MODIFICATION	APPROVED

* PLEASE IGNORE CHINESE CHARACTERS WHICH ARE FOR OUR REFERENCE ONLY.