

A114ABA5

More Confidential

$\sqrt{Ra6.3}$  ( $\sqrt{Ra0.4}$ )

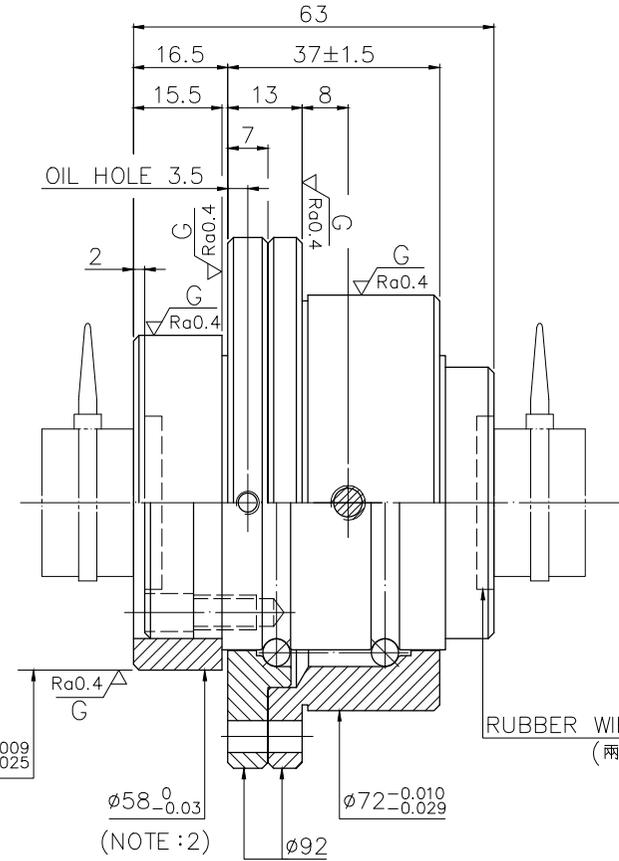
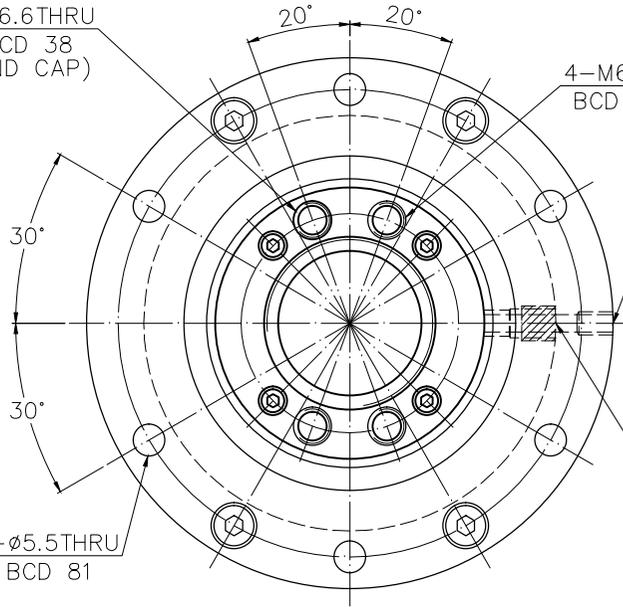
4- $\phi 6.6$  THRU  
BCD 38  
(END CAP)

4-M6x1Px12DP  
BCD 38(NUT)

M4x0.7Px6DP

M6x1Px6DP  
(NOTE :3)

6- $\phi 5.5$  THRU  
BCD 81



$\phi 47^{+0.025}_0 / \phi 47^{-0.009}_{-0.025}$   
HOLE/SHAFT  
(孔/軸)

$\phi 58_{-0.03}^0$   
(NOTE :2)

$\phi 72^{-0.010}_{-0.029}$

$\phi 92$

RUBBER WIPER BOTH ENDS  
(兩端附刮屑環)

DYNAMIC(BEARING)(kgf)	1946
STATIC(BEARING)(kgf)	3036
PRELOAD(kgf)	~
R.D.	~
S.F. (kgf)	~
DRAG TORQUE(kgf-cm)	~
DIRECTION OF TURN	R
P.C. DIA.	26.03
BALL DIA.	3.969
BACKLASH	0.04MAX
CIRCUIT	1.8*2
LEAD ANGLE	17
DYNAMIC (kgf)	1300
STATIC (kgf)	3600
LEAD/PITCH	25/12.5

SPEC: 4R25-25S2-DFSHR1NW

MAX. AXIAL LOAD (kgf)	LUBRICATION	BALL DIA.	3.969
MAX. ROTATIONAL SPEED (rpm)	SPACE BALL	BACKLASH	0.04MAX
DN VALUE	E1 TYPE ASSEMBLY METHOD	CIRCUIT	1.8*2
MAX. FEED RATE (m/min)	CUSTOMER DRAWING NO.	LEAD ANGLE	17
ACCELERATION (m/sec <sup>2</sup> )	CUSTOMER MC TYPE	DYNAMIC (kgf)	1300
SUPPORT METHOD	CUSTOMER AXIAL TYPE	STATIC (kgf)	3600
		LEAD/PITCH	25/12.5

UNCHAMFERED USE <input type="checkbox"/> CO.5 <input checked="" type="checkbox"/> C1 <input type="checkbox"/> C	SCALE	MAT.	SH-ROLLED	DATE	2019.06.20
ROUGH M/C/FIN M/C/GRD	1: X	INT: SNCM220/Equivalent	DWG	Sandy	
$\sqrt{Ra25}$ $\sqrt{Ra6.3}$ $\sqrt{Ra0.4}$	NORMAL TOLERANCE mm	THREAD BALL TRACK	CHK	Shower	
	UP TO 6 30 120 300 600 1200 2400 OVER	HRC 56 ~ 62	APPD	Michelle	
	$\pm 0.1$ $\pm 0.2$ $\pm 0.3$ $\pm 0.4$ $\pm 0.5$ $\pm 0.8$ $\pm 1.0$ $\pm 1.5$	CUSTR	H-CHICAGO		
		DWG.NO.	A114ABA5		

\*BREAK SHARP EDGE UNLESS OTHER SPECIFIED.  
\*未量倒角者去毛邊 (CO.2MAX)

THREAD END ALLOWS ABOVE LENGTH  
OUT OF HARDNESS TOLERANCE

2019.06.20	MOD.	Michelle
DATE	MODIFICATION	APPROVED

\* PLEASE IGNORE CHINESE CHARACTERS WHICH ARE FOR OUR REFERENCE ONLY.