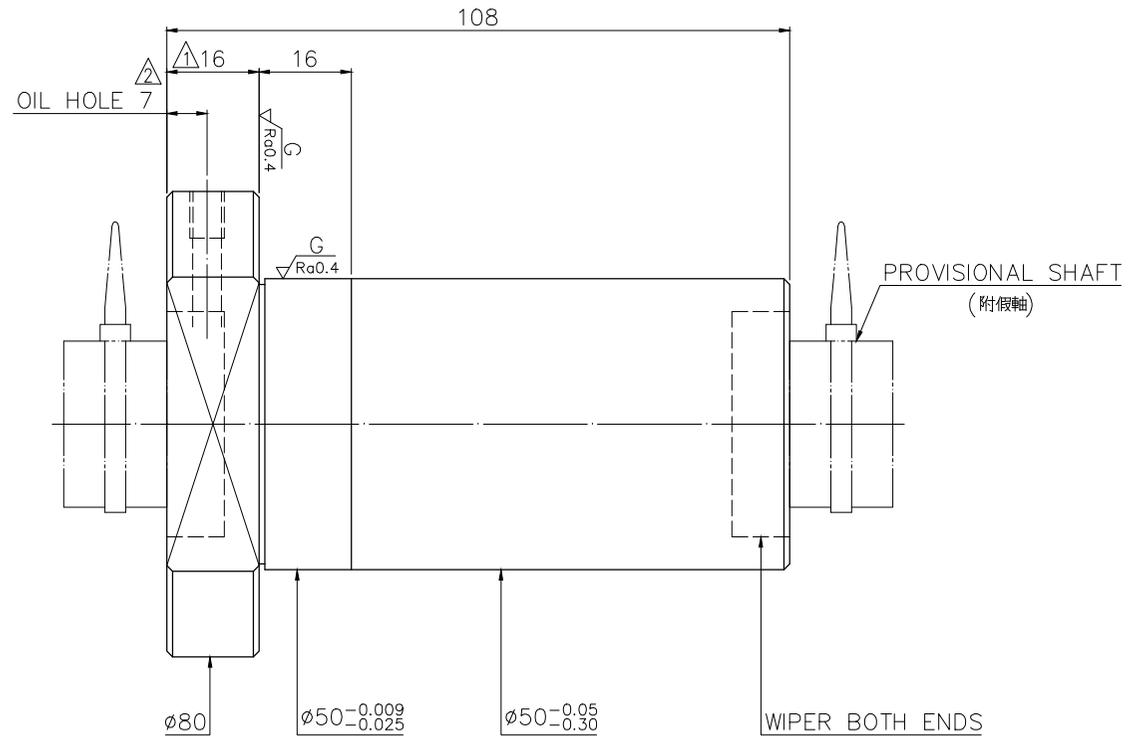
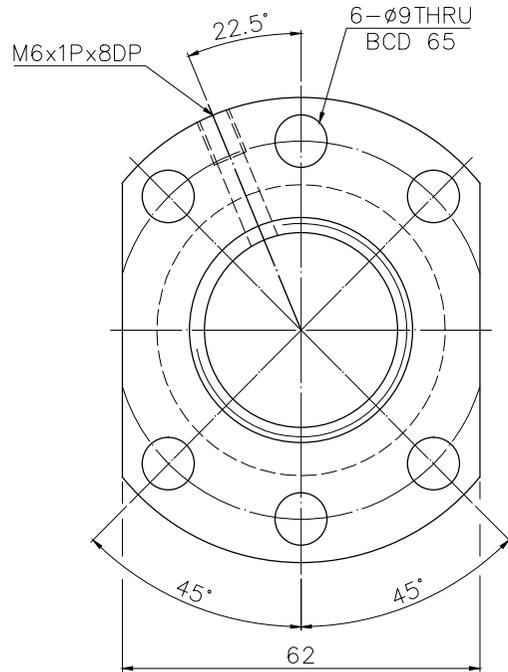


A142P3A2

More Confidential

$\sqrt{Ra6.3}$ ($\sqrt{Ra0.4}$)



PRELOAD(kgf)	~
R.D.	~
S.F. (kgf)	~
DRAG TORQUE(kgf-cm)	~
DIRECTION OF TURN	R
P.C. DIA.	32.65
BALL DIA.	3.969
BACKLASH	0.04MAX
CIRCUIT	4
LEAD ANGLE	11.03
DYNAMIC (kgf)	2230
STATIC (kgf)	6640
LEAD	20

SPEC: 2R32-20K4-FSC

MAX. AXIAL LOAD (kgf)		LUBRICATION	BALL DIA.	3.969
MAX. ROTATIONAL SPEED (rpm)		SPACE BALL	BACKLASH	0.04MAX
DN VALUE		E1 TYPE ASSEMBLY METHOD	CIRCUIT	4
MAX. FEED RATE (m/min)		CUSTOMER DRAWING NO.	LEAD ANGLE	11.03
ACCELERATION (m/sec ²)		CUSTOMER MC TYPE	DYNAMIC (kgf)	2230
SUPPORT METHOD		CUSTOMER AXIAL TYPE	STATIC (kgf)	6640
			LEAD	20

	UNCHAMFERED USE <input type="checkbox"/> C0.5 <input checked="" type="checkbox"/> C1 <input type="checkbox"/> C ROUGH M/C FIN M/C GRD $\sqrt{Ra25}$ $\sqrt{Ra6.3}$ $\sqrt{Ra0.4}$	SCALE 1: X	MAT. SH: ROLLED INT: SNCM220/Equivalent	DATE 2021.07.20 DWG Hanna
*BREAK SHARP EDGE UNLESS OTHER SPECIFIED. *未量倒角者去毛邊 (CO.2MAX) ● THREAD END ALLOWS ABOVE LENGTH OUT OF HARDNESS TOLERANCE.	NORMAL TOLERANCE mm UP TO 6 30 120 300 600 1200 2400 OVER 2400 ±0.1 ±0.2 ±0.3 ±0.4 ±0.5 ±0.8 ±1.0 ±1.5	THREAD BALL TRACK HRC 56 ~ 62	APPD Michelle	CUSTR H-CHICAGO DWG.NO. A142P3A2

2021.07.20	MOD.		Michelle
DATE	MODIFICATION	APPROVED	

* PLEASE IGNORE CHINESE CHARACTERS WHICH ARE FOR OUR REFERENCE ONLY.